What is claimed is:

- A method comprising the steps of:
 altering the pit-pattern of a visual design to embed a digital watermark therein;
 and
 - applying the embedded visual design to physical media.
- 2. The method according to claim 1, wherein the physical media comprises one of at least a SACD, CD, DVD, laser disc, mini-disc, and CD2.
- 3. The method according to claim 1, wherein said applying step comprises pitsignal processing.
- 4. The method according to claim 1, wherein the digital watermark is imperceptible in comparison to the visual design.
- 5. The method according to claim 2, wherein the visual design comprises a visual watermark.
 - 6. Media including a plurality of pits, said media comprising: a visual design formed by the plurality of pits; and a digital watermark embedded within the visual design.
- 7. The media according to claim 6, wherein the media comprises one of at least a SACD, CD, DVD, laser disc, mini-disc and CD2.
- 8. The media according to claim 6, wherein the digital watermark is embedded by varying pit locations of a subset of the plurality of pits.

- 9. The media according to claim 6, wherein the visual design comprises a visible watermark.
- 10. The media according to claim 9, further comprising a watermark embedded within data stored on the media.
- 11. A method of verifying the authenticity of media, wherein authentic media comprises a digital watermark embedded in a visual design formed by pits in the media, said method comprising:

presenting the media to a watermark detector; and when a watermark is found, linking to content related to the media through information carried by the watermark.

- 12. The method according to claim 11, further comprising the step of authenticating the media by successfully completing said linking step.
- 13. The method according to claim 11, wherein the media comprises a digital watermark embedded on a non-data side of the media, and wherein said method comprises the step of detecting the digital watermark on the non-data media side.
- 14. The method according to claim 13, wherein said non-data side watermark is compared to the watermark embedded in the visual design.
 - 15. A method to identify physical media comprising the steps of: analyzing an visual pattern on the physical media; and identifying the physical media through said analyzing step.
- 16. The method according to claim 15, wherein said analyzing step comprises at least one of pattern recognition, hashing and fingerprinting.

- 17. The method according to claim 16, wherein said analyzing step determines a value corresponding to the visual pattern and the value is used in said identifying step to identify the physical media.
- 18. The method according to claim 17, wherein the value is used to index a database comprising information related to the physical media.
- 19. The method according to claim 17, wherein the physical media comprises at least one of a SACD, CD, DVD, laser disc, mini-disc and CD2.
- 20. The method according to claim 19, wherein the visual pattern comprises a pattern of pits on a data side of the physical media.